

# Summarized Bill of Material

Date: 09/24/2014

Time - 08:06:19

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All Part Numbers, Ordered by PART NUMBER

Part No Equal to M-800P-20

] AND InBomm.fcpartrev==[000] AND InBomm.facilityid==[Default

None, All Dates

Parent Facility Default

Effectivity Date 09/24/2014

Parent Part No M-800P-20

Rev 000

Last Revision 01/01/1900

Description ROLL FORM UNIT 800P-20GA.

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		HOOD - 800 ROLL FORM	1.00	EA	Stock	1
11463	000					
Default		INFEED FINGER GUARD	1.00	EA	Stock	1
11465	000					
Default		OUTFEED FINGER GUARD	1.00	EA	Stock	1
11466	000					
Default		LOWER MOTOR PAN-800-U ROLLFRMR	1.00	EA	Stock	1
11467	000					
Default		UPPER PAN-800-U ROLL MACHINE	1.00	EA	Stock	1
11468	000					
Default		LEG, EXIT END - 800R ROLL MACHINE	1.00	EA	Stock	1
11469	000					
Default		LEG, INFEED END - 800R ROLL MACHINE	1.00	EA	Stock	1
11470	000					
Default		INFEED TABLE SUPPORT 800-U ROLLMACH	1.00	EA	Stock	1
11473-L	000					
Default		INFEED TABLE SUPPORT 800-U ROLLMACH	1.00	EA	Stock	1
11473-R	000					
Default		OUTFEED TABLE SUP 800-U ROLL MACH.	1.00	EA	Stock	1
11474-L	000					
Default		OUTFEED TABLE SUP 800-U ROLL MACH.	1.00	EA	Stock	1
11474-R	000					
Default		TIE PLATE-800-U ROLL MACH.(RT)	2.00	EA	Stock	2
11476	000					
Default		TIE PLATE-800-U ROLL MACH.(LT)	1.00	EA	Stock	1
11476-L	000					
Default		INFEED/OUTFEED TABLE WELDMENT	2.00	EA	Stock	1
11482	000					
Default		NUT, GAGE BAR	6.00	EA	Stock	1
4104	000					
Default		SPINDLE SHAFT	16.00	EA	Stock	1
4110	000					
Default		SPACER	1.00	EA	Stock	1
4147	000					
Default		NUMBER 3 SPACER PINION	1.00	EA	Stock	1
4148	000					
Default		SPACER	1.00	EA	Stock	1
4149	000					
Default		G-27 SPUR GEAR W/ HEAT TREAT	1.00	EA	Stock	1
4159-H	000					
Default		GREASE BOLT **** (3/8-24 X 3/	7.00	EA	Stock	1
4165-1	000					
Default		POST,SPNDL HSNG,1/2-20 THD,4.53 LG	8.00	EA	Stock	2
4167-13	000					
Default		#808 WOODRUFF KEY 1/4, GROUND	20.00	EA	Stock	2
4170	000					
Default		#11 WOODRUFF KEY 3/16, GROUND	64.00	EA	Stock	1
4171	000					

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Parent Facility Default

Effectivity Date 09/24/2014

Parent Part No M-800P-20

Rev 000

Last Revision 01/01/1900

Description ROLL FORM UNIT 800P-20GA.

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		SPINDLE HOUSING SPREADER	2.00	EA	Stock	1
4173-1	000					
Default		MOUNT, SPEED REDUCER	2.00	EA	Stock	1
4174-1	000					
Default		#3 PINION PRIMARY DRIVE	1.00	EA	Stock	1
4178	000					
Default		PINION-#3 SPEED REDUCER	1.00	EA	Stock	1
4181	000					
Default		#4 SPEED REDUCER PINION	1.00	EA	Stock	1
4182	000					
Default		OUTGUIDE 20GA PITT	1.00	EA	Stock	1
4185	000					
Default		IDLER GEAR	1.00	EA	Stock	1
4210-1	000					
Default		19T-GEAR (HARD) 2 3/4 RD X 1.1	14.00	EA	Stock	1
4211-H	000					
Default		G-19 SPUR GEAR - MODIFIED	2.00	EA	Stock	1
4211-M	000					
Default		G26 SPUR GEAR	1.00	EA	Stock	1
4213	000					
Default		LC - HOLD DOWNSHEET	1.00	EA	Stock	1
4230	000					
Default		TIE PLATE CLAMP	2.00	EA	Stock	1
4238	000					
Default		PINION CHASSIS SIDE PLATE	2.00	EA	Stock	1
4241	000					
Default		SPACER - 6.250 LG.	16.00	EA	Stock	1
4267-3	000					
Default		LEAD SCREW SPACER	16.00	EA	Stock	3
4820-3	000					
Default		INFEED GUIDE PLATE - 13 1/2	1.00	EA	Stock	1
4984-1	000					
Default		INFEED GUIDE BAR - 13 1/2	1.00	EA	Stock	1
4984-2	000					
Default		IDLER GEAR	7.00	EA	Stock	1
4994-1	000					
Default		BEARING (B2016)	32.00	EA	Stock	2
511018	000					
Default		BEARING WITH OIL HOLE	9.00	EA	Stock	2
511018-1	000					
Default		INNER RACE IR-1616	16.00	EA	Stock	1
511019	000					
Default		INNER RACE - HONED (1 X 1)	16.00	EA	Stock	1
511019-H	000					
Default		INNER RACE W/OIL HOLE	25.00	EA	Stock	2
511076	000					
Default		INNER RACE - HONED (1 X 1.25)	25.00	EA	Stock	2
511076-H	000					

CINCINNATI PRECISION MACHINERY 513-860-4738

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Parent Facility Default

Effectivity Date 09/24/2014

Parent Part No M-800P-20

Rev 000

Last Revision 01/01/1900

Description ROLL FORM UNIT 800P-20GA.

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		AMPLEX WASHER (TT1709-01)	32.00	EA	Stock	1
511078	000					
Default		STEEL THRUST WASHER TRA1423	2.00	EA	Stock	1
511094	000					
Default		STEEL THRUST WASHER TRA1625	5.00	EA	Stock	1
511096	000					
Default		NEEDLE BEARING W/ OIL HOLE	2.00	EA	Stock	1
511102-1	000					
Default		STEEL THRUST WASHER - TRB2031	9.00	EA	Stock	2
511108	000					
Default		BEARING WITH OIL HOLE - BHA1612ZOH	4.00	EA	Stock	1
511157	000					
Default		1 1/4 END CAP WASHER	39.00	EA	Stock	1
511195	000					
Default		STEEL THRUST WASHER - TRC2031	9.00	EA	Stock	2
511196	000					
Default		1-1/4 END CAP WASHER (1/2" CTR)	8.00	EA	Stock	2
513095	000					
Default		PITTS LOCK 20GA 1 BOTTOM	1.00	EA	Stock	1
5438-1	000					
Default		PITTS LOCK 825 1T - W/ KNURL	1.00	EA	Stock	1
5438-2	000					
Default		825 PITTS 20GA #2 BOTTOM	1.00	EA	Stock	1
5439-1	000					
Default		825 PITTS 20GA #2T	1.00	EA	Stock	1
5439-2	000					
Default		PITTS LOCK ROLL 20GA #3 BOTTOM	1.00	EA	Stock	1
5440-1	000					
Default		825 PITTS 20GA #3T	1.00	EA	Stock	1
5440-2	000					
Default		PITTS ROLL #4 BOTTOM 20GA	1.00	EA	Stock	1
5441-1	000					
Default		PITTS 20GA 825 #4T	1.00	EA	Stock	1
5441-2	000					
Default		PITTS LOCK ROLL 20GA #5 BOTTOM	1.00	EA	Stock	1
5442-1	000					
Default		20GA PITTS LOCK ROLL #5 & 6 TO	2.00	EA	Stock	1
5442-2	000					
Default		PITTS LOCK 20GA 6 BOTTOM	1.00	EA	Stock	1
5443-1	000					
Default		PITTS LOCK ROLL 20GA #7 BOTTOM	1.00	EA	Stock	1
5444-1	000					
Default		PITTS LOCK ROLL 20GA #7 TOP	1.00	EA	Stock	1
5444-2	000					
Default		PITTS LOCK ROLL 20GA #8 BOTTOM	1.00	EA	Stock	1
5445-1	000					
Default		20GA PITT LOCK ROLL #8 TOP	1.00	EA	Stock	1
5445-2	000					

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Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		SPRING, DISC, ROLEX Z16	16.00	EA	Stock	2
571008	000					
Default		WOODRUFF KEY - #15	20.00	EA	Stock	2
572040	000					
Default		63/64 EXT. RETAINING RING	1.00	EA	Stock	1
573015	000					
Default		LC - FINGER GUARD	1.00	EA	Stock	1
592230	000					
Default		LC - FINGER GUARD	1.00	EA	Stock	1
592231	000					
Default		LC&BEND INFEED TABLE SUPPORT	1.00	EA	Stock	1
592235-1	000					
Default		LC&BEND INFEED TBL.SPT.	1.00	EA	Stock	1
592235-2	000					
Default		LC&BEND OUTFEED TABLE SUPPT.	1.00	EA	Stock	1
592236-1	000					
Default		LC&BEND OUTFEED TABLE SUPPT.	1.00	EA	Stock	1
592236-2	000					
Default		LC - INFEED/OUTFEED TBL	2.00	EA	Stock	1
592237	000					
Default		LC&BEND RIGHT TIE PLATE 800U	2.00	EA	Stock	2
592238	000					
Default		LC&BEND LEFT TIE PLATE(800U)	1.00	EA	Stock	1
592238-1	000					
Default		LC & BEND - SHIPPING ANGLE	4.00	EA	Stock	1
592239	000					
Default		LC LOWER MTR PAN,800U	1.00	EA	Stock	1
592240	000					
Default		LC UPPER PAN (800U ROLL MACHINE)	1.00	EA	Stock	1
592241	000					
Default		LC DRIVE CLEAT OUTGUIDE	1.00	EA	Stock	1
592744	000					
Default		SPEED REDUCER MTG	2.00	EA	Stock	1
9006	000					
Default		IDLER SHAFT	7.00	EA	Stock	1
9512	000					
Default		BOTTOM SPINDLE HOUSING-GEAR SD	1.00	EA	Stock	1
9663	000					
Default		BEARING CAGE, UPPER	4.00	EA	Stock	2
9664	000					
Default		IDLER SHAFT-3 PINION RED.(N/S)	1.00	EA	Stock	1
9850	000					
Default		IDLER SHAFT SPACER-.220 LG.	1.00	EA	Stock	1
9851	000					
Default		IDLER SHAFT SPACER - .775 LG.	1.00	EA	Stock	1
9851-1	000					
Default		SIDE PLATE ASSY. - GEAR SIDE	1.00	EA	Stock	1
9870	000					

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Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		SIDE PLATE ASSY.-NON GEAR SIDE	1.00	EA	Stock	1
9870-1	000					
Default		3/8-24 X 3/4 NF HEX HEAD GR5	16.00	EA	Stock	1
ABB2060075	000					
Default		3/8-24 X 3 NF HH CAP SCREW	16.00	EA	Stock	1
ABB20603	000					
Default		1/2-20 X 4 HEX HEAD TAP SCREW, GR5	8.00	EA	Stock	2
ABB20804FT	000					
Default		SPEED REDUCER ASSY	1.00	EA	Stock	1
M-4344	000					
Default		800U SERIES FRAME PARTS	1.00	EA	Stock	1
M-800-FR	000					
Default		HEAD ASSY- M-800U FOR STOCK	1.00	EA	Stock	1
M-800U-STK	000					
Default		CRS - FLAT,SQ,RD,H	41.24	POUND	Stock	1
RSG100	000					
Default		PITTSBURG ROLLS 20GA - SUBASSY	1.00	EA	Phantom	1
S-PL-20	000					
Default		1-1/2 X 3/4 X 1/8 X 20' CHANNEL,A36	53.50	IN	Stock	1
S010524	000					
Default		3/8" X 2-1/2" X 10/12' CD1018 STEEL	9.90	IN	Stock	1
S101334	000					
Default		3/4" X 2-1/2" X 10/12',CD1018 STEEL	16.85	IN	Stock	1
S101588	000					
Default		STEEL,1" X 3" FLAT X 10/12' CD1018	21.40	IN	Stock	1
S101672	000					
Default		3/4" RD X 12', CD1215 STEEL	39.60	IN	Stock	2
S106223	000					
Default		STEEL ANGLE 1X1X1/8 HR	5.50	IN	Stock	1
ST-AN-01000030	000					
Default		STEEL ANGL 1 1/2X1 1/2 X1/8	13.50	IN	Stock	1
ST-AN-01500059	000					
Default		STEEL FLAT 1/4X1 C1018	9.00	IN	Stock	1
ST-FL002500140	000					
Default		STEEL FLAT 3/4 X 4 1/2 C1018	24.00	IN	Stock	1
ST-FL007500775	000					
Default		STEEL FLAT 1 X 3 C1018	64.00	IN	Stock	2
ST-FL010000980	000					
Default		STEEL FLAT 2 X 2 1/2 C1018	8.50	IN	Stock	1
ST-FL020001210	000					
Default		STEEL RD 1 1045 TGP	233.96	IN	Stock	2
ST-RD-01000013	000					
Default		STEEL RD 1 1/4 C11L17	6.08	IN	Stock	3
ST-RD-01250012	000					
Default		STEEL RD 1 1/4 C-1018	1.19	IN	Stock	1
ST-RD-01250013	000					
Default		STEEL RD 1 1/2 C11L17	23.62	IN	Stock	2
ST-RD-01500014	000					

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Description ROLL FORM UNIT 800P-20GA.

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		STEEL RD 1 5/8 C1117	10.56	IN	Stock	2
ST-RD-01625001	000					
Default		STEEL RD 1 3/4 C1018	1.32	IN	Stock	2
ST-RD-01750017	000					
Default		STEEL RD 2 1/2 C11L17	16.00	IN	Stock	5
ST-RD-02500020	000					
Default		STEEL RD 2 3/4 C11L17	31.50	IN	Stock	4
ST-RD-02750022	000					
Default		STEEL RD 3 C11L17	13.20	IN	Stock	5
ST-RD-03000023	000					
Default		STEEL RD 3 3/8 C1117	12.89	IN	Stock	6
ST-RD-03375001	000					
Default		STEEL RD 3 3/4 C11L17	1.25	IN	Stock	1
ST-RD-03750029	000					
Default		STEEL SHEET 10 GA COLD ROLLED	0.33	SQUARE	Stock	1
ST-SH-10000000	000					
Default		STEEL SHEET 11 GA COLD ROLLED	0.24	SQUARE	Stock	1
ST-SH-11000001	000					
Default		STEEL SHEET 16GA COLD ROLLED	5.77	SQUARE	Stock	1
ST-SH-16000000	000					
Default		STEEL SQUARE 3/4 C1018	13.50	IN	Stock	1
ST-SQ-00750008	000					
Default		TUBE SMLS RD 1 3/16X3/16WALL	102.08	IN	Stock	1
STR01187X05000	000					
Default		TUBE SMS 1 1/2 X 1/4 WALL	2.25	IN	Stock	2
STR01500X02500	000					

**End Of Report**

*This report was requested by JSVEHLA*

CINCINNATI PRECISION MACHINERY 513-860-4733