LOCKFORMER

LOCKFORMER Model 24
For Planing Attachment
AUTO-GUIDE

Parts Diagram
and Instructions
Model 24
Prevent rusting of surfaces.

If machine is used outdoors or in a moist environment, do not require lubrication. Check oil in motor occasionally. The slow speed shafts require lubrication.

**SPECIFICATIONS**

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To install the upper mount on the machine:

1. Place the two 3/8" x 1 1/2" Hex-Head cap screws and lock washers in the holes provided in the machine.
2. Set the Flangeing attachment over the coming head so that the thumbscrews and nuts can be secured.
3. Tighten the thumbscrews and nuts with the finger-tightener.
4. Replace the two hold-down studs and nuts.

ADJUST UNIT FOR CLAMP: To adjust clearance between Flangeing attachment and machine, turn pinion to lock down the stud. To adjust the spacing tension on the component and relieve the drag, lift the tool from the machine.

FLANGED ATTACHMENT
TO INSTALL AUTO-GUIDE POWER

Parts List and Description
IMPORTANT: When starting or partially forming section, be certain to pull the compressor arm back until it locks out of inside curve, then hold the compressor arm back until the arm picks up, release compressor arm so that "dialing is resumed."

.loose or the back of the"dialing dial is not tight enough.", it will be indication that when the back of the dialing screw is too rollers, if an indication that when the back of the dialing screw is too material can guide the rollers to face the compressor arm will make contact with the leading edge of the material into the rollers. As the material passes the leading edge of the material into the rollers. If the material is too short and bringing the piece away from the operator approximately 6 to 8 in. and bring the piece away from the stock cut into the slot. This is done by inserting the tool. This is done by inserting the tool. When operating (continued)