



711 Ogden Ave. Lisle, IL, 60532, USA
tel# 1-630-964-8000, WWW.LOCKFORMER.COM

CHEEK BENDER

Double sided 24" Model



Instructions

MOUNTING UNIT

Place the cheek bender on work table so that sufficient clearance is available for bending the maximum size section. Make sure that the unit is placed so the open end over hangs the table. When the unit is in the most desired work position, fasten it to a work table or bench.

Place handles into the pivot bar holes and lock them into place with Allen head screws.

OPERATION

Place the edge to be formed into the slot and move the handle to make a bend.





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TO CHANGE FLANGE HEIGHT

The shims are set at the factory to run a flange of 1/4" (6mm). This dimension can be changed in the following manner. Remove the 4 Hex. Hd cap screws on the plate and change the desired dimension. The adjustable shim will give a range of 1/4" (6mm) to 7/8" (22mm). This procedure can be done on the left and right plates if desired.

PARTS FOR 24" double sided CHEEK BENDER

- Pictures are not to scale!
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Handle # 4R151



Grip # 5T667



2G208 Bottom Plate



Trunion Plate # 3D310

25095 Pivot Bar Right



#250965 Pivot Bar Left





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Shims 17F40



6M040 Top Plate (2)



4Y279 Pivot Bar Leaf



#4Y528 Pivot Hinge



Pivot Bar # 5S347

