

- 1. Put two collars, knife, stripper ring, and then another collar on lower arbor. Push assembly tight toward the bearing and lock in place.
- 2. On the upper arbor, install clamp, stripper, knife and then last collar. Set your knife side clearance and lock knife. Bring your outer collar next to the knife and tighten it. Now push the inner collar and the stripper toward the knife and lock up.