

Summarized Bill of Material

All Part Numbers, Ordered by PART NUMBER

Part No Equal to M-825

] AND InBomm.fcpartrev==[000] AND InBomm.facilityid==[Default

None, All Dates

Parent Facility Default
 Parent Part No M-825

Rev 000

Effectivity Date 01/14/2015
 Last Revision 01/01/1900

Description ROLL FORM W/ S & DC INB.

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default 11463	000	HOOD - 800 ROLL FORM	1.00	EA	Stock	1
Default 11465	000	INFEED FINGER GUARD	1.00	EA	Stock	1
Default 11466	000	OUTFEED FINGER GUARD	1.00	EA	Stock	1
Default 11467	000	LOWER MOTOR PAN-800-U ROLLFRMR	1.00	EA	Stock	1
Default 11468	000	UPPER PAN-800-U ROLL MACHINE	1.00	EA	Stock	1
Default 11469	000	LEG, EXIT END - 800R ROLL MACHINE	1.00	EA	Stock	1
Default 11470	000	LEG, INFEED END - 800R ROLL MACHINE	1.00	EA	Stock	1
Default 11473-L	000	INFEED TABLE SUPPORT 800-U ROLLMACH	1.00	EA	Stock	1
Default 11473-R	000	INFEED TABLE SUPPORT 800-U ROLLMACH	1.00	EA	Stock	1
Default 11474-L	000	OUTFEED TABLE SUP 800-U ROLL MACH.	1.00	EA	Stock	1
Default 11474-R	000	OUTFEED TABLE SUP 800-U ROLL MACH.	1.00	EA	Stock	1
Default 11476	000	TIE PLATE-800-U ROLL MACH.(RT)	2.00	EA	Stock	2
Default 11476-L	000	TIE PLATE-800-U ROLL MACH.(LT)	1.00	EA	Stock	1
Default 11482	000	INFEED/OUTFEED TABLE WELDMENT	2.00	EA	Stock	1
Default 4104	000	NUT, GAGE BAR	11.00	EA	Stock	1
Default 4110	000	SPINDLE SHAFT	16.00	EA	Stock	1
Default 4147	000	SPACER	1.00	EA	Stock	1
Default 4148	000	NUMBER 3 SPACER PINION	1.00	EA	Stock	1
Default 4149	000	SPACER	1.00	EA	Stock	1
Default 4159-H	000	G-27 SPUR GEAR W/ HEAT TREAT	1.00	EA	Stock	1
Default 4165-1	000	GREASE BOLT **** (3/8-24 X 3/	7.00	EA	Stock	1
Default 4167-13	000	POST,SPNDL HSNG,1/2-20 THD,4.53 LG	8.00	EA	Stock	2
Default 4170	000	#808 WOODRUFF KEY 1/4, GROUND	20.00	EA	Stock	2
Default 4171	000	#11 WOODRUFF KEY 3/16, GROUND	64.00	EA	Stock	1

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Effectivity Date 01/14/2015

Parent Part No M-825

Rev 000

Last Revision 01/01/1900

Description ROLL FORM W/ S & DC INB.

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		SPINDLE HOUSING SPREADER	2.00	EA	Stock	1
4173-1	000					
Default		MOUNT, SPEED REDUCER	2.00	EA	Stock	1
4174-1	000					
Default		#3 PINION PRIMARY DRIVE	1.00	EA	Stock	1
4178	000					
Default		PINION-#3 SPEED REDUCER	1.00	EA	Stock	1
4181	000					
Default		#4 SPEED REDUCER PINION	1.00	EA	Stock	1
4182	000					
Default		IDLER GEAR	1.00	EA	Stock	1
4210-1	000					
Default		19T-GEAR (HARD) 2 3/4 RD X 1.1	14.00	EA	Stock	1
4211-H	000					
Default		G-19 SPUR GEAR - MODIFIED	2.00	EA	Stock	1
4211-M	000					
Default		G26 SPUR GEAR	1.00	EA	Stock	1
4213	000					
Default		TIE PLATE CLAMP	2.00	EA	Stock	1
4238	000					
Default		PINION CHASSIS SIDE PLATE	2.00	EA	Stock	1
4241	000					
Default		S SLIP BEARING BLOCK	1.00	EA	Stock	1
4262	000					
Default		SPACER - .375 LG.	16.00	EA	Stock	1
4267-13	000					
Default		SPACER - .531 LG.	4.00	EA	Stock	1
4267-14	000					
Default		SPACER FLAT S 4,5,6,7,8	20.00	EA	Stock	1
4267-22	000					
Default		S STARTING GAUGE - SHORT	1.00	EA	Stock	1
4303	000					
Default		STARTING GAUGE SIDE	4.00	EA	Stock	2
4303-2	000					
Default		STARTING GAUGE BOTTOM	1.00	EA	Stock	1
4303-3	000					
Default		DC STARTING GAGE - SHORT	1.00	EA	Stock	1
4330	000					
Default		STARTING GAUGE BOTTOM	1.00	EA	Stock	1
4330-3	000					
Default		DC OUTGUIDE 825,800 ASSEMBLY	1.00	EA	Stock	1
4331	000					
Default		D.C. OUTGUIDE HELPER	2.00	EA	Stock	1
4331-1	000					
Default		LC - OUTFEED GUIDE FLAT S	1.00	EA	Stock	1
4521-2	000					
Default		LEAD SCREW SPACER	8.00	EA	Stock	2
4820-3	000					

CINCINNATI PRECISION MACHINERY 513-860-4138

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Parent Facility Default

Effectivity Date 01/14/2015

Parent Part No M-825

Rev 000

Last Revision 01/01/1900

Description ROLL FORM W/ S & DC INB.

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		IDLER GEAR	7.00	EA	Stock	1
4994-1	000					
Default		DRIVE CLEAT STA #2 BOTTOM	1.00	EA	Stock	1
5106-1	000					
Default		DRIVE CLEAT STA 2 TOP	1.00	EA	Stock	1
5106-2	000					
Default		DRIVE CLEAT STA #3 BOTTOM	1.00	EA	Stock	1
5107	000					
Default		DRIVE CLEAT #4 BOTTOM 825	1.00	EA	Stock	1
5108-1	000					
Default		DRIVE CLEAT STA #3&4 TOP	2.00	EA	Stock	1
5108-2	000					
Default		DRIVE CLEAT STA #1 & #5 BOTTOM	2.00	EA	Stock	1
5109-1	000					
Default		DRIVE CLEAT STA #5 TOP	1.00	EA	Stock	1
5109-2	000					
Default		DRIVE CLEAT STA #6,7,8 BOTTOM	3.00	EA	Stock	1
5110-1	000					
Default		DRIVE CLEAT STA #6 TOP	1.00	EA	Stock	1
5110-2	000					
Default		BEARING (B2016)	32.00	EA	Stock	2
511018	000					
Default		BEARING WITH OIL HOLE	9.00	EA	Stock	2
511018-1	000					
Default		INNER RACE IR-1616	16.00	EA	Stock	1
511019	000					
Default		INNER RACE - HONED (1 X 1)	16.00	EA	Stock	1
511019-H	000					
Default		NICE BEARING - 1606DS	2.00	EA	Stock	1
511055	000					
Default		INNER RACE W/OIL HOLE	25.00	EA	Stock	2
511076	000					
Default		INNER RACE - HONED (1 X 1.25)	25.00	EA	Stock	2
511076-H	000					
Default		AMPLEX WASHER (TT1709-01)	32.00	EA	Stock	1
511078	000					
Default		STEEL THRUST WASHER TRA1423	2.00	EA	Stock	1
511094	000					
Default		STEEL THRUST WASHER TRA1625	5.00	EA	Stock	1
511096	000					
Default		DRIVE CLEAT STA #7 TOP	1.00	EA	Stock	1
5111	000					
Default		NEEDLE BEARING W/ OIL HOLE	2.00	EA	Stock	1
511102-1	000					
Default		STEEL THRUST WASHER - TRB2031	9.00	EA	Stock	2
511108	000					
Default		BEARING WITH OIL HOLE - BHA1612ZOH	4.00	EA	Stock	1
511157	000					

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Effectivity Date 01/14/2015

Parent Part No M-825

Rev 000

Last Revision 01/01/1900

Description ROLL FORM W/ S & DC INB.

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		1 1/4 END CAP WASHER	39.00	EA	Stock	1
511195	000					
Default		STEEL THRUST WASHER - TRC2031	8.00	EA	Stock	2
511196	000					
Default		DRIVE CLEAT STA #8 TOP	1.00	EA	Stock	1
5112-2	000					
Default		1-1/4 END CAP WASHER (1/2" CTR)	8.00	EA	Stock	2
513095	000					
Default		22GA FLAT S ROLL 1T&1B	2.00	EA	Stock	1
5280	000					
Default		FLAT S SLIP 22GA 2T&B	2.00	EA	Stock	1
5281	000					
Default		3 TOP & BOTTOM FLATS(S22GA)	2.00	EA	Stock	1
5282	000					
Default		NEW FLAT S 22GA #4 T&B ROLL	2.00	EA	Stock	1
5283	000					
Default		FLAT S SLIP 22GA #5	2.00	EA	Stock	1
5284	000					
Default		FLAT S 22GA #6 TOP & BOT	2.00	EA	Stock	1
5285	000					
Default		FLAT S #8 TOP & BOTTOM	2.00	EA	Stock	1
5287	000					
Default		DRIVE CLEAT STA #1 TOP	1.00	EA	Stock	1
5705	000					
Default		SPRING, DISC, ROLEX Z16	16.00	EA	Stock	2
571008	000					
Default		WOODRUFF KEY - #15	20.00	EA	Stock	2
572040	000					
Default		63/64 EXT. RETAINING RING	1.00	EA	Stock	1
573015	000					
Default		LC - FINGER GUARD	1.00	EA	Stock	1
592230	000					
Default		LC - FINGER GUARD	1.00	EA	Stock	1
592231	000					
Default		LC&BEND INFEED TABLE SUPPORT	1.00	EA	Stock	1
592235-1	000					
Default		LC&BEND INFEED TBL.SPT.	1.00	EA	Stock	1
592235-2	000					
Default		LC&BEND OUTFEED TABLE SUPPT.	1.00	EA	Stock	1
592236-1	000					
Default		LC&BEND OUTFEED TABLE SUPPT.	1.00	EA	Stock	1
592236-2	000					
Default		LC - INFEED/OUTFEED TBL	2.00	EA	Stock	1
592237	000					
Default		LC&BEND RIGHT TIE PLATE 800U	2.00	EA	Stock	2
592238	000					
Default		LC&BEND LEFT TIE PLATE(800U)	1.00	EA	Stock	1
592238-1	000					

CINCINNATI PRECISION MACHINERY 513-860-4733

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Last Revision 01/01/1900

Description ROLL FORM W/ S & DC INB.

Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		LC & BEND - SHIPPING ANGLE	4.00	EA	Stock	1
592239	000					
Default		LC LOWER MTR PAN,800U	1.00	EA	Stock	1
592240	000					
Default		LC UPPER PAN (800U ROLL MACHINE)	1.00	EA	Stock	1
592241	000					
Default		LC DRIVE CLEAT OUTGUIDE	1.00	EA	Stock	1
592744	000					
Default		IDLER SHAFT	7.00	EA	Stock	1
9512	000					
Default		BOTTOM SPINDLE HOUSING-GEAR SD	1.00	EA	Stock	1
9663	000					
Default		BEARING CAGE, UPPER	4.00	EA	Stock	2
9664	000					
Default		IDLER SHAFT-3 PINION RED.(N/S)	1.00	EA	Stock	1
9850	000					
Default		IDLER SHAFT SPACER-.220 LG.	1.00	EA	Stock	1
9851	000					
Default		IDLER SHAFT SPACER - .775 LG.	1.00	EA	Stock	1
9851-1	000					
Default		SIDE PLATE ASSY. - GEAR SIDE	1.00	EA	Stock	1
9870	000					
Default		SIDE PLATE ASSY.-NON GEAR SIDE	1.00	EA	Stock	1
9870-1	000					
Default		3/8-24 X 3/4 NF HEX HEAD GR5	7.00	EA	Stock	1
ABB2060075	000					
Default		3/8-24 X 3 NF HH CAP SCREW	16.00	EA	Stock	1
ABB20603	000					
Default		1/2-20 X 4 HEX HEAD TAP SCREW, GR5	8.00	EA	Stock	2
ABB20804FT	000					
Default		SPEED REDUCER ASSY	1.00	EA	Stock	1
M-4344	000					
Default		800U SERIES FRAME PARTS	1.00	EA	Stock	1
M-800-FR	000					
Default		HEAD ASSY- M-825 FOR STOCK	1.00	EA	Stock	1
M-825-STK	000					
Default		CRS - FLAT,SQ,RD,H	41.24	POUND	Stock	1
RSG100	000					
Default		1-1/2 X 3/4 X 1/8 X 20' CHANNEL,A36	53.50	IN	Stock	1
S010524	000					
Default		3/8" X 2-1/2" X 10/12' CD1018 STEEL	9.90	IN	Stock	1
S101334	000					
Default		3/4" X 2-1/2" X 10/12',CD1018 STEEL	16.85	IN	Stock	1
S101588	000					
Default		2-1/2" RD. X 10/12' C1117	2.48	IN	Stock	1
S102128	000					
Default		3/4" RD X 12', CD1215 STEEL	39.60	IN	Stock	2
S106223	000					

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Component Part No	Rev	Description	Quantity	U/M	Source	No Uses
Default		SHEET METAL, 10GA X 48 X 96 HR 1008	8.00	SQUARE	Stock	1
S416313	000					
Default		11 GA X 48 X 120 SHT CRS CQ 1008	52.90	SQUARE	Stock	1
S451136	000					
Default		1 3/16"OD X 1.022"ID X 14GA X17/24'	28.65	IN	Stock	3
S633238	000					
Default		STEEL FLAT 1/4X1 C1018	16.50	IN	Stock	1
ST-FL002500140	000					
Default		STEEL FLAT 1/4 X 1 1/2 C 1018	1.50	IN	Stock	1
ST-FL002500150	000					
Default		STEEL FLAT 3/4 X 4 1/2 C1018	24.00	IN	Stock	1
ST-FL007500775	000					
Default		STEEL FLAT 1 X 3 C1018	64.00	IN	Stock	2
ST-FL010000980	000					
Default		STEEL FLAT 2 X 2 1/2 C1018	8.50	IN	Stock	1
ST-FL020001210	000					
Default		STEEL RD 1 1045 TGP	233.96	IN	Stock	2
ST-RD-01000013	000					
Default		STEEL RD 1 1/4 C11L17	3.04	IN	Stock	2
ST-RD-01250012	000					
Default		STEEL RD 1 1/4 C-1018	1.19	IN	Stock	1
ST-RD-01250013	000					
Default		STEEL RD 1 1/2 C11L17	23.62	IN	Stock	2
ST-RD-01500014	000					
Default		STEEL RD 1 5/8 C1117	10.56	IN	Stock	2
ST-RD-01625001	000					
Default		STEEL RD 1 3/4 C1018	1.32	IN	Stock	2
ST-RD-01750017	000					
Default		STEEL RD 2 1/2 C11L17	23.70	IN	Stock	7
ST-RD-02500020	000					
Default		STEEL RD 2 3/4 C11L17	43.50	IN	Stock	5
ST-RD-02750022	000					
Default		STEEL RD 3 C11L17	2.25	IN	Stock	1
ST-RD-03000023	000					
Default		STEEL RD 3 3/8 C1117	22.40	IN	Stock	6
ST-RD-03375001	000					
Default		STEEL RD 3 1/2 C11L17	7.76	IN	Stock	1
ST-RD-03500001	000					
Default		STEEL RD C1117 3 5/8 DIA	15.64	IN	Stock	2
ST-RD-03625026	000					
Default		STEEL RD 3 3/4 C11L17	1.25	IN	Stock	1
ST-RD-03750029	000					
Default		STEEL SHEET 11 GA COLD ROLLED	0.24	SQUARE	Stock	1
ST-SH-11000001	000					
Default		STEEL SHEET 16GA COLD ROLLED	7.40	SQUARE	Stock	6
ST-SH-16000000	000					
Default		TUBE SMS 1 1/2 X 1/4 WALL	2.25	IN	Stock	2
STR01500X02500	000					

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