

Standard HVAC Rollforming Machines



Model

HB-520P

HB-800

HB-800P-20

HB-800P-18

HB-800P-16

HB-800B-24

HB-800B-20

HB-800B-18

HB-825 Triplex Cleatformer

M-S-5-10 LK Standing 'S' Cleat

TDF-V16

TDF 1640

TDF 1246

[LK-20]

[choose 2]

[choose 1]

[choose 1]

[choose 1]

[choose 1]

[no options]

[no options]

[choose 2]

[choose 2]

Auxiliary Roll Combinations	Gauge	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price	Price
5/16" Pittsburgh	20 - 26	Included	\$2,800	Included	\$2,800	\$2,800	\$2,800			\$2,800				
3/8" Pittsburgh	18 - 24		\$2,900	\$2,900	Included	\$2,900	\$2,900			\$2,900				
1/2" Pittsburgh	14 - 18													
1/2" Pittsburgh	16 - 20		\$3,000	\$3,000	\$3,000	Included	\$3,000			\$3,000	\$4,400			
Drive Cleat	20 - 26	\$1,250	\$1,900	\$1,900	\$1,900	\$1,900	\$1,900			\$1,900				
Straight Right Angle Flange	20 - 26	\$1,000	\$2,000	\$2,000	\$2,000	\$2,000	\$2,000			\$2,000				
Straight Right Angle Flange	16 - 20		\$2,100	\$2,100	\$2,100	\$2,100	\$2,100			\$2,100				
Button Punch Snaplock (Male & Female)	18 - 22		\$3,700	\$3,700	\$3,700	\$3,700	\$3,700	Included		\$3,700				
Button Punch Snaplock (Male & Female)	20 - 24		\$3,600	\$3,600	\$3,600	\$3,600	\$3,600		Included	\$3,600				
Button Punch Snaplock (Male & Female)	24 - 30		\$3,500	\$3,500	\$3,500	\$3,500	\$3,500			\$3,500				
[Individual Male or Female - divide by 2]														
Double Seam (Type "S")	22 - 28	\$1,250	\$2,500	\$2,500	\$2,500	\$2,500	\$2,500			\$2,500				
Double Seam (Type "L")	16 - 20		\$2,600	\$2,600	\$2,600	\$2,600	\$2,600			\$2,600				
Standing Seam	16 - 20													
Combination 3-in-1 & 3-Step Gauge Bar	Right Angle Flange	22 - 28												
	Standing Seam	22 - 28	\$2,400	\$2,400	\$2,400	\$2,400	\$2,400			\$2,400	\$5,700			
	T - Connection	22 - 28												
3-in-1 Perforating & Notching Arrangement														
2-in-1 Perforating & Notching Arrangement														
Hemming Rolls (180 Degree)	24 - 28		\$4,500	\$4,500	\$4,500	\$4,500	\$4,500			\$4,500				
Hemming Rolls (45 Degree)	22 - 26		\$4,300	\$4,300	\$4,300	\$4,300	\$4,300			\$4,300				
Boot Clip	26 - 30													
3 in 1 Rolls [MR-T-1616-1 5/8]	16 - 18												\$9,000	
2x2 Angle [MR-AI-14-16]	14												\$10,000	
3 in 1 Rolls [MR-T-18-16]	18 - 24												\$8,000	
35mm Engelmate [MR-EM]	20 - 24												Call for Pricing	
25mm Engelmate [MR-EM-25]	20 - 24												Call for Pricing	
Z-Bar [MR-DSZ]	16 - 20												Call for Pricing	
Hat Stiffener [MR-HS1640]	16 - 20												Call for Pricing	
TDF Clip [MR-TDA]	20												\$9,600	
Clip Stitcher [MR-CSA]	20												\$8,000	
1 inch Standing S Slip [MR-SS-20-16]	20 - 24												Call for Pricing	
Standing S Slip-3 sizes [MR-SS-20-16-3]	20 - 24												Call for Pricing	
Pittsburgh Lock Pocket Depth = 1/2"	16 - 24												\$6,000	

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GIANNATI PRECISION MACHINERY 513-960-1133