

PARTS LIST

<u>REF.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	413-01	14" Bar Shear Blade (2 required)
2	55-02	Center
3	320-00	Top Angle Blade
4	321-02	Bottom Angle Blade (2 required)
5		Spring Bushing 3" OD x 2 1/2" ID x 2" long
6	55-39	Notcher Guard
7		Notcher Guard Spring Plunger Bolt (2 required)
8	55-18	Top Cover
9		Brake Punch Holder
10		Top Brake Punch
11		Bottom Brake Die - 4 Way
12		Brake Die Holder
13	O1EX-4B	Top Notcher Blade
14	125-22-01	Bottom Notcher Blade - Front (1 required)
	125-22-02	Bottom Notcher Blade - Side (2 required)
15	55-51	Notcher Table
16	55-52	Slug Chute Table
17	Option	Small Housing with Optional Channel Shear Blades
18	134-00	2 1/4" Diameter Top Guide Pin
19	133-00	Top Guide Block (2 required)
	Y0122	Bottom Guide Block (2 required)
20	127-00	Brass Slides (8 required)
		Brass Slide Screws - 1/4" x 1/2" Flat Head Screw
21		3" Flat Washer (5 required)
22	923-00	Retainer Block
23	919-00	2 1/2" Diameter Whale Pivot Pin
24	55-11	Whale
25	185-00	1/2" Grease Bolt Assembly
26	55-07	Link (2 required)
27	Option	Small Housing with optional Rod Shear Blades
28	920-00	2 1/2" Diameter Top Link Pin
29	920-00	2 1/2" Diameter Bottom Link Pin
30	781-00	Foot Pedal Assembly

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<u>REF.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
31		72" Foot Control Cable - Green
32	Option	90 Degree Angle Notcher Capacity - 1/4" x 3" x 3"
33	Option	Pipe Notcher Assembly, order by size
34	252-00	Angle Iron Hold-down Adjustment Screw
35	251-00	Angle Iron Hold-down Mount
36	250-00	Angle Iron Rest
37	178-00	Bar & Rod Shear Hold-down Hinge (2 required)
38	180-00	Bar & Rod Shear Hold-down
39	816-00	Die Spacer Plate
40	265-00	Die Hardened Backup Plate - Standard 4" x 4" x 1/4"
41	817-00	Top Die Plate - Standard
42		Die - (order by size)
43		Punch - (order by size)
44	222-00	Punch Nut
45	818-00	Punch Holder
46		Electrical Starter Box - Order by HP, Phase, Voltage
47	395-00	Punch Shield
48	894-00	Stripper Bar Assembly
49	128-00	Gib Pin Assembly (18 required)
50		1-1/4" Jam Nut
51	738-00	Drop Off Chute
52	232-02	Guard for Bar and Rod Shear - Back
53	253-00	Guard for Angle Iron Shear - Back
54		4 1/2" Hydraulic Cylinder
55	102-01	Top Cylinder Pin
56	102-02	Bottom Cylinder Pin
57	Option	Up Stroke Limitor
58		Spring Tension Bracket with Eye Bolt
59		V-7 Return Spring
60	747-00	Valve Control Arm

PARTS LIST

<u>REF.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
61		Cable Adjustment Yoke
62		Power Unit Cover
63		Energy Directional Control Valve
64	AE-10L	Oil Filter
65		Oil Filter Head
66		3/4" Street Elbow
67		3/4" x 10" Pipe Nipple
68		Hose Clamp 1016
69		1" Suction Hose
70		Breather Cap - Fill Cap
71		3/4" x 10" Pipe Nipple
72		Hydraulic Oil Strainer
73	55-14	10 Gallon Oil Reservoir
74		Hydraulic Pump 11 gallon 2 stage Barnes
75		Coupler -order by Shaft Size
76		C-Face Pump Adapter
77		Electric Motor - 3HP - order by phase and voltage
78	2-55	Hose - Pump to Directional Valve
79		3/4" x 2 1/2" Pipe Nipple
80		3/4" Pipe Coupling
81		3/4" to 1/2" 90 degree Elbow
82	6-55	Hose - Return Directional Valve to Filter Head
83	1-55	Hose - Top Directional Valve to Relief Valve
84	5-55	Hose - Directional Valve to Bottom Relief Valve to Cylinder Port
85		T- Fitting
86		Sun Relief Valve
87	4-55	Hose - Relief Valve to Top Cylinder Port
88	3-55	Hose - Bottom Cylinder to Relief Valve
89	100-06	Cylinder Yoke

55 Ton Iron Worker



